



TECHNICAL DATA SHEET

DECOmid B1G2 black reprocessed

PROPERTIES		STANDARD	UNIT	TYPICAL VALUES
PHYSICAL & THERMAL				
Density	23°C	ISO 1183	g/cm ³	1,18
Koffler Softening temperature		Koffler	°C	220
Residual Moisture		i.M.	%	<0,3
Ash Content	650°C	DIN EN 60	%	10
MECHANICAL				
Charpy Notched Impact Strength	23°C	ISO 179/1eA	KJ/m ²	5
Charpy Impact Strength	23°C	ISO 179/1eU	KJ/m ²	40
Molding conditions (suggested)				
Drying Temperature 3-6 h 80 – 90 °C			Processing Temperature 260 – 280 °C	

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