



## TECHNICAL DATA SHEET

# DECOMid B1S0 black reprocessed

| PROPERTIES                     |       | STANDARD    | UNIT              | TYPICAL VALUES |
|--------------------------------|-------|-------------|-------------------|----------------|
| Density                        |       | ISO 1183    | g/cm <sup>3</sup> | 1,07           |
| Melting Point                  |       | Kofler      | °C                | 220            |
| Humidity                       |       | i.M.        | %                 | <0,4           |
| Ash Content                    | 650°C | DIN EN 60   | %                 | 5              |
| Charpy notched impact strength | 23°C  | ISO 179/1eA | KJ/m <sup>2</sup> | 11             |
| Charpy impact strength         | 23°C  | ISO 179/1eU | KJ/m <sup>2</sup> | NB             |

### *Molding conditions (suggested)*

Drying Temperature 3-6 h / 80 - 90 °C

Molding temperature 240 °C

*The information contained herein are supplied in good faith and given purely as an indication. Properties should be carefully evaluated for all projects requirements. Unless otherwise posted this product is not suitable for food and/or medical application and use. They shall not be considered in any way as a formal commitment or warranty on our part especially in case of improper use of our products from third parties.*

22.11.2017